

Work Order ID 74973

Friday, October 14, 2011 8:05:10 AM

74973

Page 1

Item ID: D350-740-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Dual Disabling

Stop

NS2

Start Date: 10/14/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/18/2011 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: MF

Date: 11-10-27

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

NR1

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-740-011 CHG002

8/10/27

FORMS 11-10-27

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

11/10/27

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

Ensure that keys can be locked and unlocked for each D3371-041 and D3372-041 assembly.

8/10/27

C420A

(71)

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Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Dual Disabling

Stop ***NS2***

Start Date: 10/14/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/18/2011 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D350-740-011 Location: <u>22</u> PPP Rev: <u>C</u> Record Key Numbers For The Following: D3371- 041 <u>C195A</u> D3372-041 <u>LT204 S09A</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

11/10/27 *[Signature]*

11/10/27 *[Signature]*

MF

11-10-27

Picklist Print

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Work Order ID: 74973

Parent Item: D350-740-011

Parent Item Name: Dual Disabling

Start Date: 10/14/2011

Required Date: 10/18/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:E Re-Format 06-01-13 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3371-041 Pedal Lock Assembly		Manufactured	No			120	Each	1.0000	1	B75500			
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C420A

Location

Loc Qty

Loc Code

st493

1

70039

1

D3372-041 Collective Lock Assembly		Manufactured	No			110	Each	0.0000	1	B75605		11/10/12 78	
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C420A

